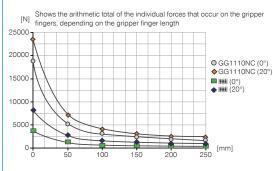
2-JAW ANGULAR GRIPPERS **INSTALLATION SIZE GG1110**

▶ PRODUCT SPECIFICATIONS



Gripping force diagram



Forces and moments

Displays static forces and moments that can also have an effect, besides the gripping force.



| Mr [Nm] | 60 |
|---------|------|
| My [Nm] | 65 |
| Fa [N] | 1000 |

INCLUDED IN DELIVERY



Centering Disc

DST41600

► RECOMMENDED ACCESSORIES



Stroke adjustment screw



Mounting block

KB8-43



Alternate proximity bracket

KHA1110-8



Inductive proximity switch - Connector M8

NJ8-E2S



Magnetic field sensor Angled Cable 0,3 m -

MFS103SKHC





Magnetic field sensor Straight Cable 0,3 m - Connector M8

MFS204SKHC



2-Position-Sensor Cable 0,3 m - Connector M8

MFSP2SKHC-02



Plug-in connector Straight Cable 5m - Socket M8 (female)

KAG500



Plug-in connector Angled Cable 5m - Socket M8 (female)

KAW500



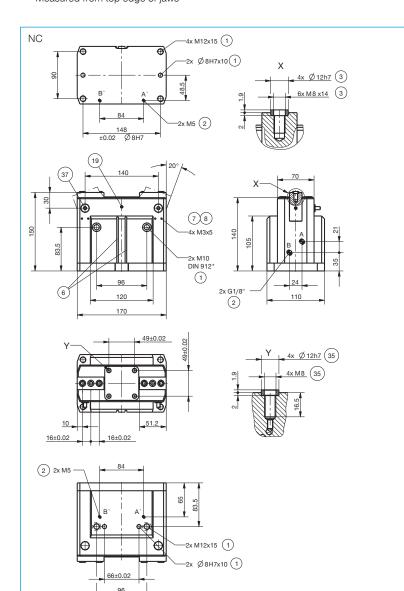
Straight Fittings - Quick

GV1-8X6

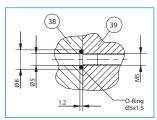
| | ► Technical Data* | |
|---|-------------------|-----------|
| Order no. | GG1110NC | GG1110FNC |
| Stroke per jaw [°] | 20 | 20 |
| Gripping moment in closing max. [Nm] | 370 | 370 |
| Gripping moment secured by spring min. [Nm] | 75 | 75 |
| Gripping force in closing max. (at 0°) [N]** | 18665 | 18665 |
| Gripping force in closing max. (at 20°) [N] * * | 23240 | 23240 |
| Gripping force secured by spring (at 0°) [N] | 3760 | 3760 |
| Gripping force secured by spring (at 20°) [N] | 8340 | 8340 |
| Closing time [s] | 0.16 | 0.16 |
| Opening time [s] | 0.27 | 0.27 |
| Repetition accuracy +/- [mm] | 0.05 | 0.05 |
| Operating pressure min. [bar] | 4 | 4 |
| Operating pressure max. [bar] | 8 | 8 |
| Operating temperature min. [°C] | 5 | 5 |
| Operating temperature max. [°C] | +80 | +80 |
| Air volume per cycle [cm³] | 455 | 455 |
| Weight [kg] | 6.3 | 6.7 |

^{*}All data measured at 6 bar

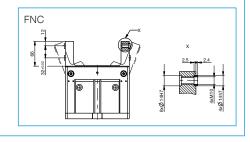
 $^{^{\}ast}\,^{\ast}\text{Measured}$ from top edge of jaws



- ① Gripper attachment
- 2 Energy supply
- 3 Fixing for gripper finger
- 6 Integrated slot for magnetic field sensor
- 7 Fixing for mounting block
- 8 Fixing clamping bracket (KHA)
- 19 Air purge connection option
- 35 Mounting posibillity for stroke adjustment
- 3 Mounting posibillity for cam switch
- 38 Adapter
- 39 Gripper
- Air connection (close)
- B Air connection (open)
- Air connection, alternative (close)
- (open) Air connection, alternative



Hoseless air feed-through



2-JAW ANGULAR GRIPPERS

SERIES GG1000

PRODUCT ADVANTAGES



"The strong"

▶ High gripping force

Using the high gripping force, you can safely handle even the heaviest workpieces

High moment load

The generously scaled angular gear box provides the highest possible durability for your application

► Failure-free continuous operation

Our uncompromising "Made in Germany" quality guarantees up to 10 million maintenance-free cycles

> THE BEST PRODUCT FOR YOUR APPLICATION



Our products welcome the challenge!

Extreme conditions, all over the world—our tried and tested components and systems give you endless possibilities. Find the best product for your specific use: www.zimmer-group.de

HOW TO ORDER CORRECTLY

The product order numbers are arranged according to this diagram:

| Order no. | GG1065 | | NC | |
|--|--------|---|----|--|
| Gripper jaws with mounting possibility on the side | | F | | |
| | | | | |
| | | | | |
| | | | | |



BENEFITS IN DETAIL



- 1 Cam-switch and mounting block
 - for position sensing
- 2 Robust, lightweight housing
 - Hard-coated aluminum alloy
- 3 Sensing slot
 - groove for positioning of the magnetic field sensor
- 4 Permanent magnet
 - sensing of the piston setting position via magnetic field sensors
- 5 Positively driven lever mechanism
 - synchronized the movement of the gripper jaws
- 6 Integrated gripping force safety device
 - spring integrated into cylinder as energy storage
- 7 Drive
 - double-acting pneumatic cylinder
- 8 Removable centering sleeves
 - quick and economical positioning of the gripper fingers

SERIES CHARACTERISTICS



| Number of installation sizes | 4 |
|------------------------------|------------------|
| Stroke per jaw | 20° |
| Gripping force | 2910 N - 29110 N |
| Weight | 1,3 kg - 13 kg |
| AP class | 3 |
| | |



10 million maintenance-free cycles (max.)



IP40



Spring closing C



Magnetic field sensor



Inductive sensor



Purged air