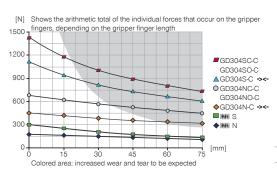
# **3-JAW CONCENTRIC GRIPPERS INSTALLATION SIZE GD304**

### **▶ PRODUCT SPECIFICATIONS**



#### **Gripping force diagram**



#### Forces and moments

Displays static forces and moments that can also have an effect, besides the gripping force.



Mr [Nm]	8
Mx [Nm]	15
My [Nm]	15
Fa [N]	700

### ► INCLUDED IN DELIVERY



Mounting block

**KB3-08** 



Centering Disc

### DST40400

### > RECOMMENDED ACCESSORIES



Universal Jaw Aluminium

**UB304** 



Universal Jaw Steel

UB304ST



Pressure piece N / S

ADS304N-S



Pressure piece NC / NO / SC / SO

ADS304C-O



Inductive Proximity Switch Cable 0,3 m -Connector M8

NJ3-E2SK



Magnetic field sensor Angled Cable 0,3 m - Connector M8

MFS103SKHC



Magnetic field sensor Straight Cable 0,3 m - Connector M8

MFS204SKHC



Straight Fittings - Quick Connect Style

GVM5



Angled Fittings - Quick Connect Style

WVM5

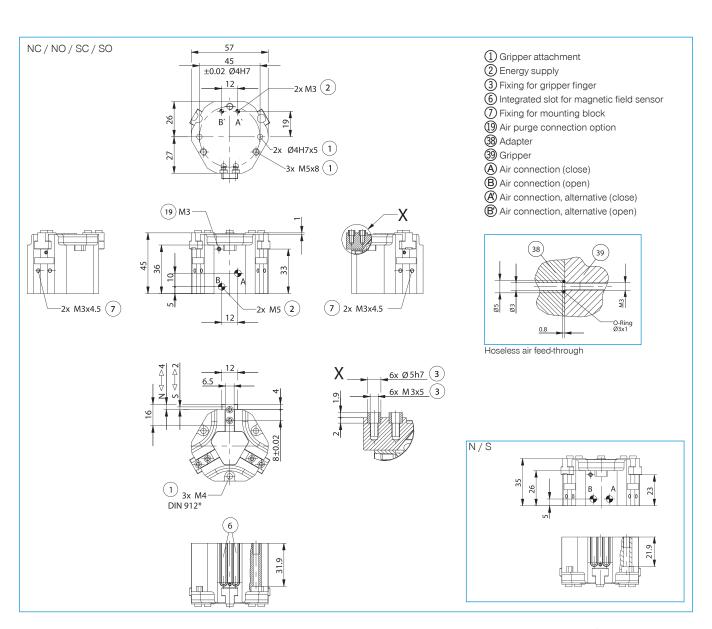


Pressure Safety Valve

**DSV1-8** 

	► Technical Data*					
Order no.	GD304N-C	GD304NC-C	GD304NO-C	GD304S-C	GD304SC-C	GD304SO-C
Stroke per jaw [mm]	4	4	4	2	2	2
Gripping force in closing [N]	450	650		1000	1400	
Gripping force in opening [N]	500		700	1100		1500
Gripping force secured by spring min. [N]		200	200		400	400
Closing time [s]	0.025	0.02	0.03	0.025	0.02	0.03
Opening time [s]	0.025	0.03	0.02	0.025	0.03	0.02
Repetition accuracy +/- [mm]	0.05	0.05	0.05	0.05	0.05	0.05
Operating pressure min. [bar]	2	4	4	2	4	4
Operating pressure max. [bar]	8	8	8	8	8	8
Operating temperature min. [°C]	5	5	5	5	5	5
Operating temperature max. [°C]	+80	+80	+80	+80	+80	+80
Air volume per cycle [cm³]	9.2	19.2	19.2	9.2	19.2	19.2
Weight [kg]	0.22	0.28	0.28	0.22	0.28	0.28

<sup>\*</sup>All data measured at 6 bar



# **3-JAW CONCENTRIC GRIPPERS SERIES GD300**

### PRODUCT ADVANTAGES



### "The economical"

Concentration on the essentials

The most economic type of gripping: This is how you reduce your production costs

Proven T slot guide

This established and proven guiding technology stands for the highest process reliability like no other

Compact structure

Reduces the interference contours for your application

### > THE BEST PRODUCT FOR YOUR APPLICATION



Our products welcome the challenge!

Extreme conditions, all over the world—our tried and tested components and systems give you endless possibilities. Find the best product for your specific use: www.zimmer-group.de

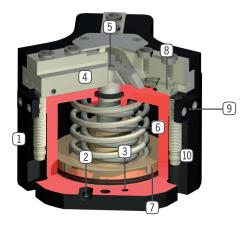
## **HOW TO ORDER CORRECTLY**

The product order numbers are arranged according to this diagram:

Order no.	GD304			-c
Long stroke		N		
High force		S		
For external gripping, self-locking, spring closing			С	
For internal gripping, self-locking, spring opening			0	



### **BENEFITS IN DETAIL**



- 1 Robust, lightweight housing
  - Hard-coated aluminum alloy
- 2 Energy supply
  - possible from several sides
- 3 Mounting and positioning
  - mounting possible from several sides for versatile positioning
- 4 Gripper jaw
  - individual gripper finger mounting
- 5 Wedge hook mechanism
  - synchronized the movement of the gripper jaws
  - high force transfer
- 6 Integrated gripping force safety device
  - spring integrated into cylinder as energy storage
- 7 Position sensing
  - permanent magnet for direct monitoring of piston movement
- 8 Integrated, adjustable switch cam
  - for direct position sensing of the gripper jaw
- 9 Mounting block
  - mounting for inductive proximity switch (10)

### SERIES CHARACTERISTICS



Number of installation sizes	9
Stroke per jaw	3 mm - 30 mm
Gripping force	200 N - 34700 N
Weight	0,13 kg - 24 kg
AP class	3



10 million maintenance-free cycles (max.)



High-strength S



Magnetic field sensor



Spring closing C



Inductive sensor



Purged air



Spring opening O



IP40